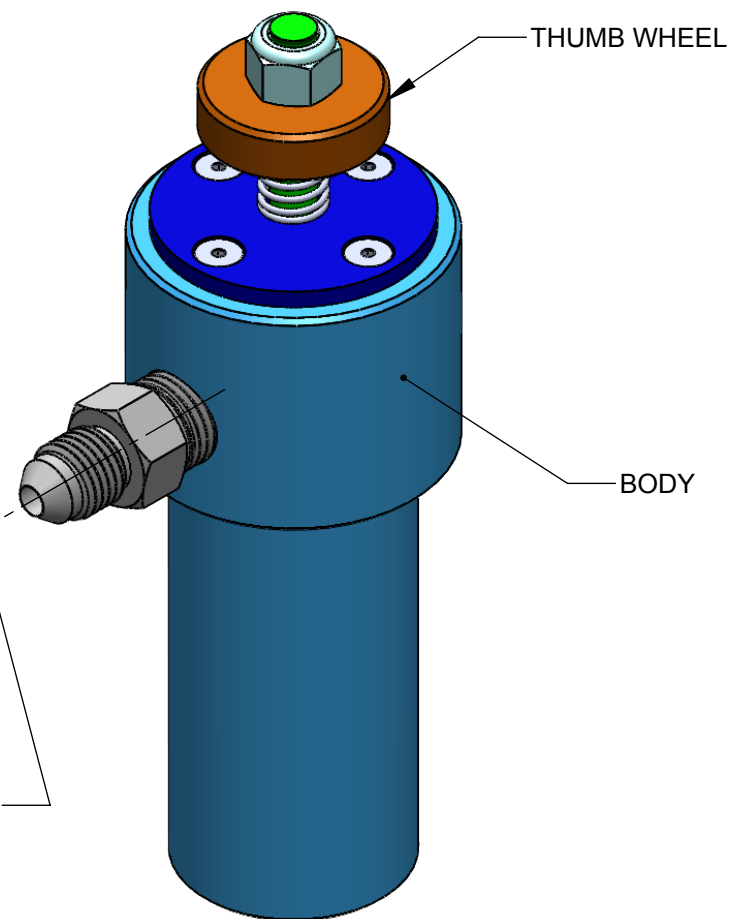


NOTES, UNLESS OTHERWISE SPECIFIED:

1. ALL DIMENSIONS ARE SHOWN FOR REFERENCE ONLY.
2. THIS ADAPTOR IS DESIGN TO WORK IN CONJUNCTION WITH THE PREVCO DUAL SEAL PRESSURE RELIEF VALVE (PRV), PART NUMBER 01104-001.
3. A PREVCO VACUUM/N2 BACK FILL KIT IS RECOMMENDED, BUT NOT REQUIRED FOR USE WITH THIS ADAPTOR.
4. TAG, PACKAGE OR IDENTIFY WITH PART NUMBER:
02085-001 PRV ACUUM ADAPTOR (AS SHOWN)
02085-002 OPTIONAL PRV ADAPTOR HOSE KIT (NOT SHOWN)
5. USE (SEE OPERATING MANUAL FOR COMPLETE INSTRUCTIONS):
 1. VISUALLY ALIGN THE TWO ALIGNMENT PINS ON THE BOTTOM OF THE ADAPTOR WITH THE TWO BLIND HOLES ON TOP OF THE PRV.
 2. PLACE THE ADAPTOR ON THE CAP AND PRESS DOWN UNTIL SEALING O-RING IS FULLY ENGAGED.
 3. CONTINUED PLACING GENTLE PRESSURE AND ROTATE THE HOUSING SLOWLY IN BOTH TDIRECTIONS UNTIL THE ALIGNMENT PINS ENGAGE AND THE HOUSING SLIDES INTO IT'S FINAL POSITION.
 4. PUSH THE THUMB WHEEL DOWN AND ROTATE CLOCKWISE TO ENGAGE THE THREADED STUD INTO THE PRV POPET. CONTINUE ROTATING UNTIL THE STUD BOTTOMS OUT. BACK UP 1/2 TURN AND PULL THUMB WHEEL OUT.
 5. CONNECT THE VACUUM HOSE FROM THE PREVCO VACUUM/N2 BACKFILL KIT TO THE MALE 37° FLARE FITTING AND EVACUATE THE HOUSING AS REQUIRE.
 6. BACK FILL WITH N2 AS REQUIRED (SEE PREVCO VACUUM/N2 BACKFILL KIT OWMERS MANUAL FOR INSTRUCTIONS.
 7. WHEN DONE, TURN THE THUMB WHELL COUNTER CLOCKWISE UNTILL THE THREADES STUD HAS DISENGAGED AND REMOVE THE VACUUM ADAPTOR FROM THE HOUSING.

REVISIONS			
REV.	DESCRIPTION	DATE	APP.
A	PRE-RELEASE FOR REVIEW	10/28/14	JAN
B	ADDED BODY DIAMETER - SHT 2	4-17-15	VCE



FLEXIBLE HOSE (SUPPLIED WITH ADAPTOR) IS NOT SHOWN. TERMINATION IS A #4 FEMALE 37° FLARE FITTING.

#4 MALE 37° FLARE FITTING

PROPRIETARY NOTE

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TOLERANCES UNLESS NOTED

.X	.XX	.XXX	ANGLES
±.050	±.010	±.003	±.5°

CONCENTRICITY .004 TIR

PRIMARY UNITS ARE INCHES

PREVCO SUBSEA LLC

PROJECT: Q2863 MODEL NO. PREFIX: N/A

CAGE CODE: 1PV08

DRAWN BY: MAD

APPR. BY: JAN

DRAWING TITLE

**PRV VACUUM ADAPTOR ,
EXTENDED- ICD**

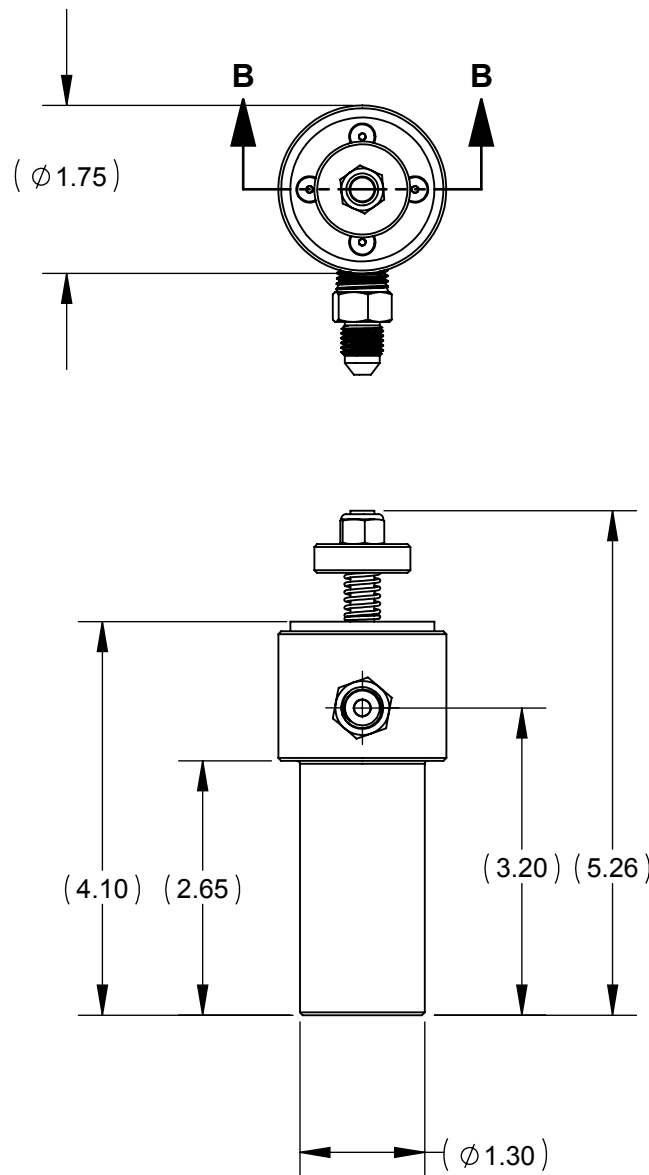
DRAWING NO.

02452-000

DRAWN DATE: 10/28/14

SHEET 1 of 3

REV. B



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TOLERANCES UNLESS NOTED

.X	.XX	.XXX	ANGLES
$\pm .050$	$\pm .010$	$\pm .003$	$\pm .5^\circ$

CONCENTRICITY .004 TIR

PRIMARY UNITS ARE INCHES

PREVCO SUBSEA LLC

PROJECT: **Q2863** MODEL NO. PREFIX: **N/A**

CAGE CODE: **1PV08**

DRAWN BY: **MAD** APPR. BY: **JAN**

DRAWING TITLE

**PRV VACUUM ADAPTOR ,
EXTENDED- ICD**

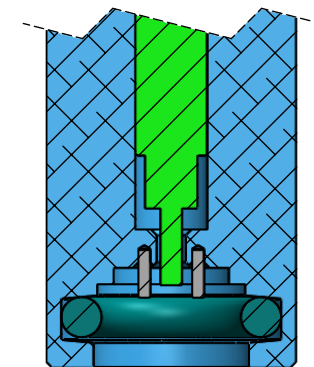
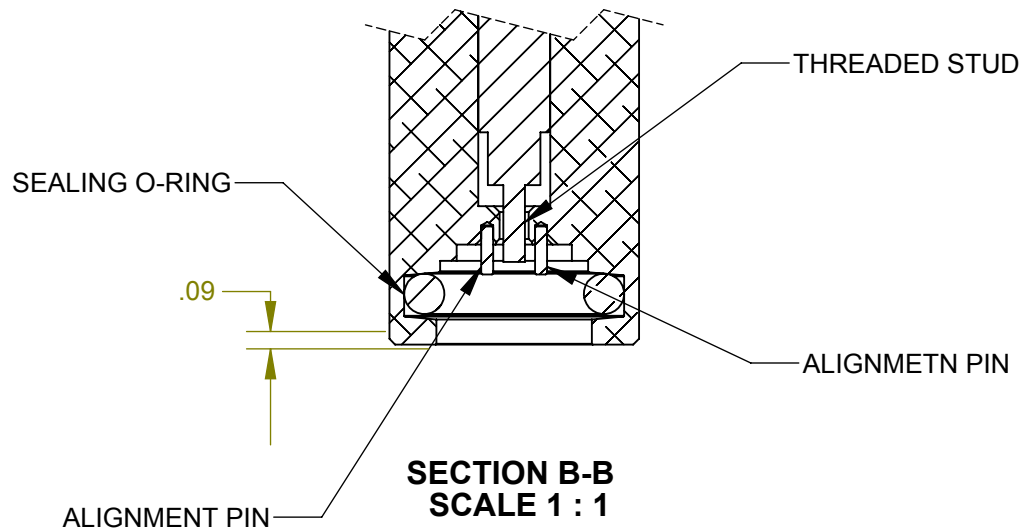
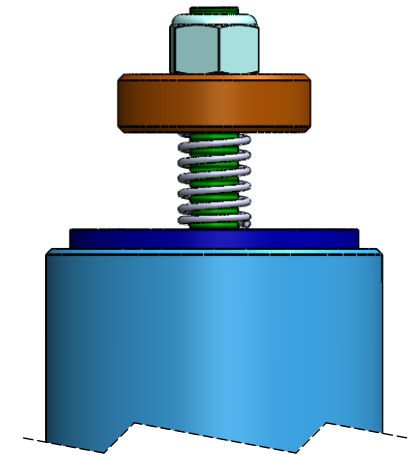
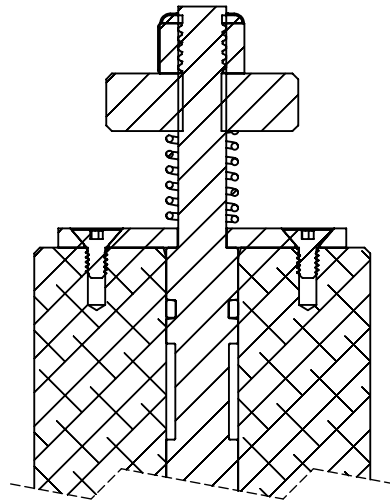
DRAWING NO.

02452-000

DRAWN DATE: **10/28/14**

SHEET 2 of 3

REV. B



PREVCO PRESSURE RELIEF VALVE
SHOWN FOR REFERENCE ONLY

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TOLERANCES UNLESS NOTED

.X	.XX	.XXX	ANGLES
±.050	±.010	±.003	±.5°

CONCENTRICITY .004 TIR

PRIMARY UNITS ARE INCHES

PREVCO SUBSEA LLC

PROJECT: Q2863 MODEL NO. PREFIX: N/A

CAGE CODE: 1PV08

DRAWN BY: MAD

APPR. BY: JAN

DRAWING TITLE

PRV VACUUM ADAPTOR ,
EXTENDED- ICD

DRAWING NO.

02452-000

DRAWN DATE: 10/28/14

SHEET 3 of 3

REV. B