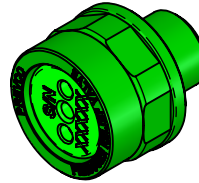


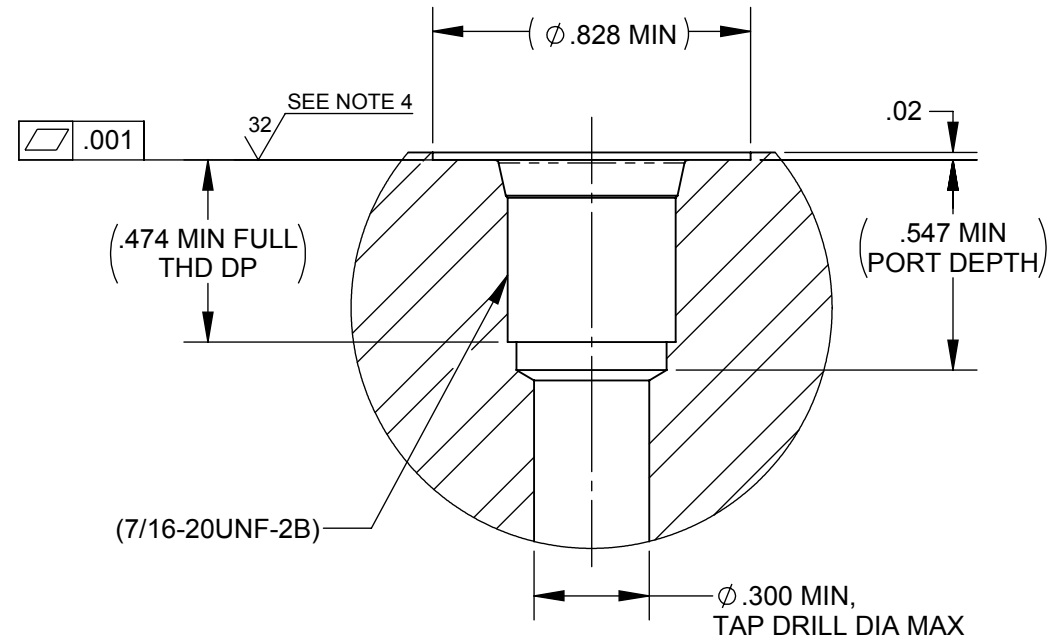
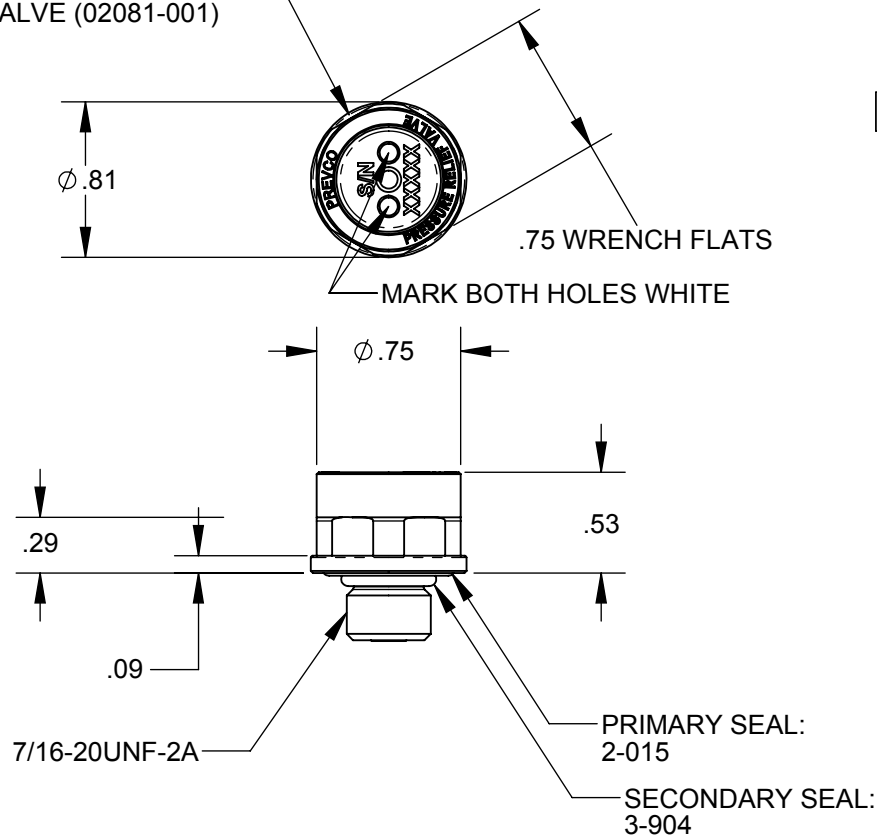
NOTES, UNLESS OTHERWISE SPECIFIED:

1. ALL DIMENSIONS ARE NOMINAL AND SHOWN FOR REFERENCE.
2. HOUSING & POPPET MATERIAL; TITANIUM, GRADE 5 (6AL-4V).
3. FINISH: TIODIZE.
4. SPOTFACE INDICATED TO HAVE A 32 MICRINCH FINISH WITH NO SWIRLMARKS.
5. CRACKING PRESSURE (FACTORY SET) 23 +/-3 PSI.
6. TORQUE TO 50-75 INCH-LBS.



| REVISIONS |   |            |      |
|-----------|---|------------|------|
| REV.      | DESCRIPTION   | DATE       | APP. |
| A         | INITIAL RELEASE   | 7/9/13     | JAN  |
| B         | CORRECTED ASSY PART NUMBER, TORQUE RQMT & UPGRADED TO MOD 3 CONFIGURATION | 8/15/13    | JAN  |
| C         | ADDED "MARK BOTH HOLES WHITE"   | 9/22/14    | JAN  |
| D         | ADDED .547 MIN, $\phi$ .300 MIN WAS $\phi$ .187                           | 10/3/2016  | BD   |
| E         | UPDATED VIEWS FOR MOD 5   | 11/15/2017 | BD   |

PREVCO DUAL SEAL  
PRESSURE RELIEF  
VALVE (02081-001)



**DETAIL B - MOUNTING INTERFACE**  
**STANDARD SAE #4 PORT PER SAE J1926**  
**MODIFIED AS NOTED ABOVE**  
**USE PARKER TOOL #Y34732**

**PROPRIETARY NOTE**  
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| TOLERANCES UNLESS NOTED  |            |            |           |
|--------------------------|------------|------------|-----------|
| .X                       | .XX        | .XXX       | ANGLES    |
| $\pm$ .050               | $\pm$ .010 | $\pm$ .003 | $\pm$ .5° |
| CONCENTRICITY .004 TIR   |            |            |           |
| PRIMARY UNITS ARE INCHES |            |            |           |

| <b>PREVCO SUBSEA LLC</b> |                           |
|--------------------------|---------------------------|
| PROJECT<br>GENERIC       | MODEL NO. PREFIX<br>MOD 5 |
| CAGE CODE: 1PV08         |                           |
| DRAWN BY: VCE            | APPR. BY: BD              |

|   |              |
|---|--------------|
| DRAWING TITLE<br>DUAL SEAL PRESSURE RELIEF VALVE, 20psi VARIANT - ICD |              |
| DRAWING NO.<br>02080-001  |              |
| DRAWN DATE: 5/23/11   | SHEET 1 of 1 |
|   | REV. E       |