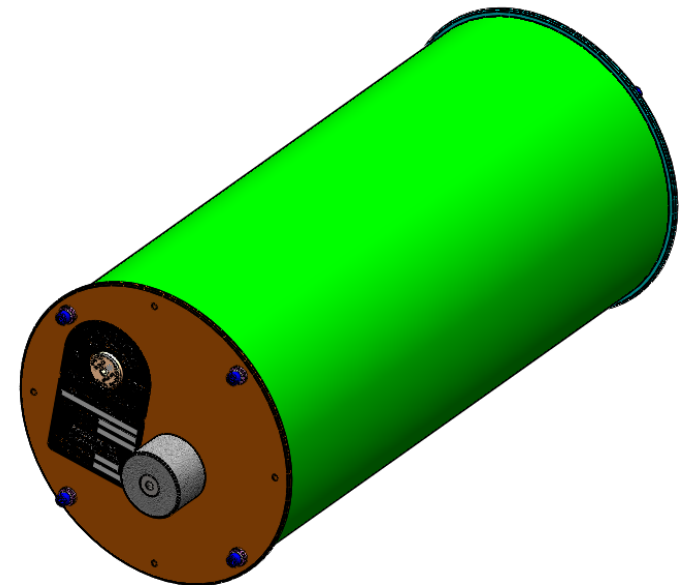


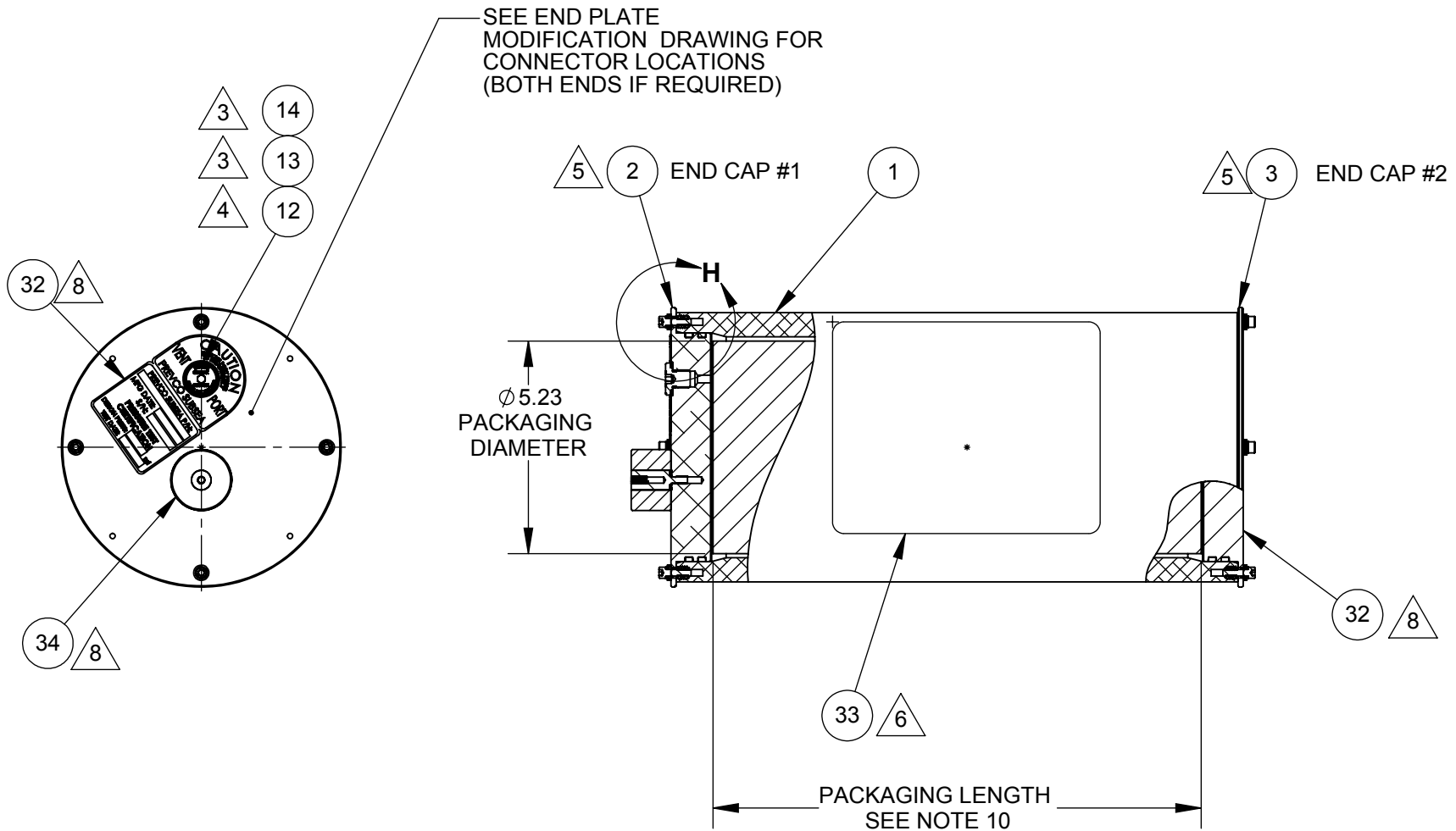
NOTES, UNLESS OTHERWISE SPECIFIED:

1. THIS IS A GENERIC DRAWING AND IT IS NOT INTENDED TO PRECISELY REPRESENT THE GEOMETRY OF, OR FEATURES PRESENT, ON ANY SPECIFIC ASSEMBLY. SEE TABLE OF DIMENSIONS AND BILL OF MATERIALS FOR SPECIFIC DATA. RELATED DRAWINGS AND DOCUMENTATION ARE LISTED IN THE ASSOCIATED PREVCO PROJECT DOCUMENTATION LIST.
2. ASSEMBLE COMPONENTS LISTED IN ASSOCIATED BILL OF MATERIALS (PS2077-XXXXXX-BOM-B1) AS SHOWN ON THIS DRAWING USING MIL-STD-454 (WORKMANSHIP) AS A GUIDE.
3. ELASTOMERIC SEAL INSTALLATION:
 - A. ALL SEALS SHALL BE INSPECTED PRIOR TO ASSEMBLY. ANY VISUAL EVIDENCE OF DAMAGE (NICKS,VOIDS, ABRASION, ETC..) SHALL BE CAUSE FOR REJECTION.
 - B. LUBRICATE ENTIRE SEAL SURFACE WITH A LIGHT COATING OF (ITEM 30).
 - C. DURING INSTALLATION PROTECT THE SEAL FROM SHARP EDGES AND EXCESSIVE STRETCHING.
 - D. AFTER INSTALLATION VISUALLY INSPECT THE SEAL FOR DAMAGE AND VERIFY THAT IT IS PROPERLY SEATED IN THE BOTTOM OF THE SEAL GROOVE.
4. LUBRICATE ALL THREADS WITH (ITEM 31) PRIOR TO INSTALLATION. TORQUE FASTENERS TO TORQUE VALUE LISTED ("TO") OR SHOULDER WASHER COMPRESSION LIMIT (APPROXIMATELY 10%), WHICH EVER IS LESS.
5. INSTALL CONNECTOR(S), IF SUPPLIED, WITH SEALS AND RELATED HARDWARE IN LOCATION(S) INDICATED ON APPROPRIATE CONNECTOR LAYOUT DRAWING(S).
6. CLEAN AREA WITH ISOPROPYL ALCOHOL AND INSTALL PREVCO LOGO STICKER (ITEM 33) IN APPROXIMATE LOCATION SHOWN.
7. TEST IN ACCORDANCE WITH REQUIREMENTS AND PROCEDURES SPECIFIED ON THE PREVCO PROJECT TRAVLER.
8. PERMANENTLY MARK PREVCO IDENTIFICATION STICKER (ITEM 32) WITH ASSEMBLY NUMBER (USE COMPLETE ASSEMBLY TABLE NUMBER), UNIQUE SERIAL NUMBER (SEE PURCHASE ORDER) AND DATE OF MANUFACTURE. IF LEVEL 2 OR HIGHER TESTING WAS PERFORMED, PERMANENTLY MARK TEST CERTIFICATION PORTION OF STICKER WITH DESIGN PRESSURE (SEE TEST REPORT) AND TEST DATE. IF NO TESTING OR ONLY LEVEL 1 TESTING WAS REQUIRED MARK IN THE TEST DATE: BLOCK OF THE IDENTIFICATION STICKER "NOT TESTED". CLEAN AREA WITH ISOPROPYL ALCOHOL AND ATTACH COMPLETED STICKER IN APPROXIMATE LOCATION SHOWN.
9. IF REQUIRED THE IDENTIFICATION AND TEST CERTIFICATION PORTION OF THE IDENTIFICATION STICKER (ITEM 32) MAY BE SEPERATED AND LOCATED IN THE ALTERNATE LOCATIONS SHOWN.
10. SEE PREVCO PURCHASE ORDER FOR SPECIFIC DRAWING NUMBER SUFFIX. SUFFIX (DASH NUMBER) SHALL DEFINE THE ASSEMBLY PACKAGING LENGTH IN INCHES AS FOLLOWS: **02546-0YY**
 "YY" DEFINES THE PACKAGING LENGTH IN INCHES
 EXAMPLE: **02546-024** IS A 24" LONG PACKAGING LENGTH ASSEMBLY.

REVISIONS			
REV.	DESCRIPTION	DATE	APP.
A	PRE-RELEASE FOR REVIEW	1/16/15	JAN



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	.X	.XX	.XXX	ANGLES	PROJECT PS2077	MODEL NO. PREFIX P/A5.401 (TD)-XX	DRAWING NO. 02546-000		
	±.050	±.010	±.003	±.5°	CAGE CODE: 1PV08				
	CONCENTRICITY .004 TIR				DRAWN BY: MAD	APPR. BY: JAN	DRAWN DATE: 1/16/15	SHEET 1 of 3	REV. A
PRIMARY UNITS ARE INCHES									

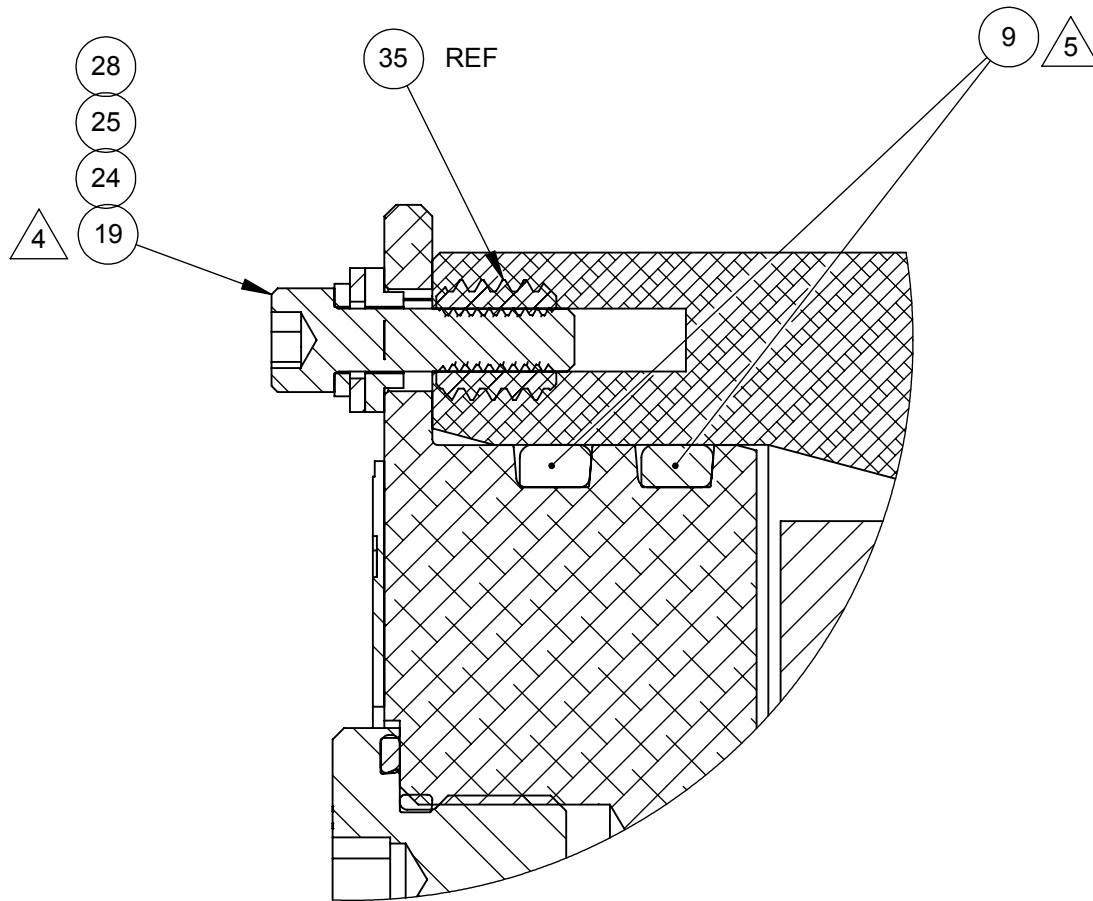


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TOLERANCES UNLESS NOTED			
.X	.XX	.XXX	ANGLES
±.050	±.010	±.003	±.5°
CONCENTRICITY .004 TIR			
PRIMARY UNITS ARE INCHES			

PREVCO SUBSEA LLC		
PROJECT PS2077	MODEL NO. PREFIX P/A5.401 (TD)-XX	
CAGE CODE: 1PV08		
DRAWN BY: MAD	APPR. BY: JAN	

DRAWING TITLE HOUSING ASSEMBLY, THREADED TUBE-GENERIC DRAWING		
DRAWING NO. 02546-000		
DRAWN DATE: 1/16/15	SHEET 2 of 3	REV. A



DETAIL H
SCALE 2 : 1

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	.X	.XX	.XXX	ANGLES	PROJECT	MODEL NO. PREFIX	HOUSING ASSEMBLY, THREADED TUBE-GENERIC DRAWING			
	±.050	±.010	±.003	±.5°	PS2077	P/A5.401 (TD)-XX	DRAWING NO.			
	CONCENTRICITY .004 TIR				CAGE CODE: 1PV08		02546-000			
PRIMARY UNITS ARE INCHES				DRAWN BY:	MAD	APPR. BY:	JAN	DRAWN DATE: 1/16/15	SHEET 3 of 3	REV. A